

WOODFOLD



ACCORDION DOOR BULLETIN

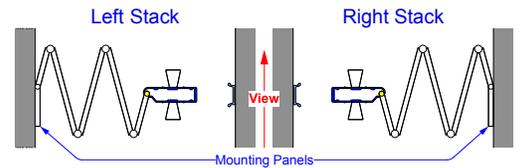
REPLACE BODY PANEL WHEELS ON DOOR SERIES 140, 220 AND 240

BULLETIN A5-080102

DOOR REMOVAL

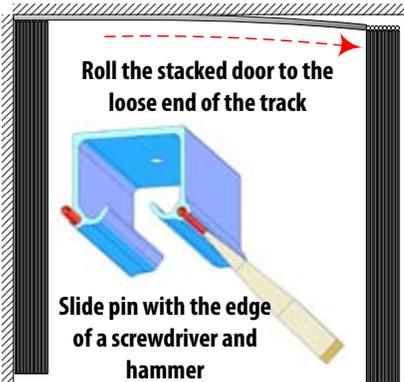
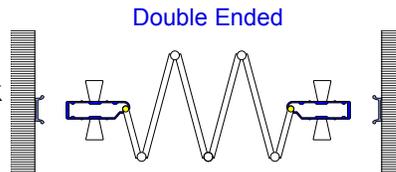
Left or Right Stack Doors

Remove the #6 x 1 1/2" Flat head screws securing the mounting panel to the jam. Stack the door back against the mounting panel and door jam.



Double Ended Doors

Just move the door to one end of the track and go to the next step.



All

For doors with track in multiple sections, locate the first track joint separating the track that will come down with the door and the track that may in place. Tap the alignment pins fully into the track section that will stay in place. The rest of these instructions apply to the track section to be removed.

Remove the exposed track screws.

Gently move the door to the unsecured end of the track. The track will pull down slightly, allowing the door to settle to the floor.

When the door has moved far enough, remove the remaining track screws.

Lay the door and track on a flat surface.

The track may have a tendency to roll off the door wheels.

REPLACE WHEEL

Remove damaged wheel set and clean up any burrs left on the steel door hardware.

Slip the replacement Wheel Clip over the steel door hardware at the center of the door panel.



Replacement Wheel Clip



Slip replacement Wheel Clip over door hardware

Slide the Wheel Clip back and forth slightly. You should feel the wheel post engage the hole in the hardware left by the broken wheel. If in doubt, the Wheel Clip should be located by measurement to the center of the door panel.

Tape the Wheel Clip in place using painters masking tape.

Drill 1/8" holes through door panel using the holes in the Wheel Clip as a guide.

Pop-Rivet the Wheel Clip in place using the provided 1/8 x 5/8 pop rivet.

Remove the tape.



Wheel replacement is complete!

REINSTALL THE DOOR

Thread the track onto wheels



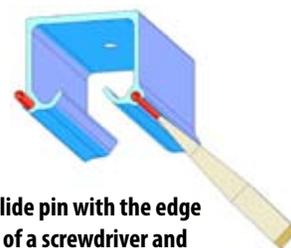
Lineup the wheels properly in the track grooves. Be careful not to insert the wheels sideways. You won't like the result.

Stack the door to one end of the track (either side of the opening is OK) and attach the other end of the track to the header. Use #8 1 1/2" Pan head screws to attach the track to the header and put in enough screws to accommodate the stacked door. Seat the head of the screw firmly against the track.

Transfer the door to the attached end of the track.

The doors may be heavy! Don't be a hero! Let the track do the lifting for you!

Install the remaining track using #8 1 1/2" Pan Head screws.



For doors with multi-sectioned track, remember to tap the track alignment pins about halfway back across the joint.

If your door has a mounting panel like one of those to the right, reattach it to the jamb using the same screw holes as before.

