

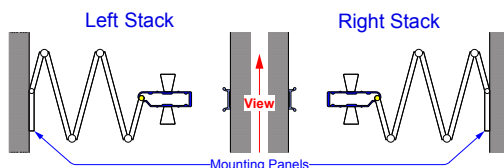


REPLACE BODY PANEL WHEELS ON DOOR SERIES 140, 220 AND 240

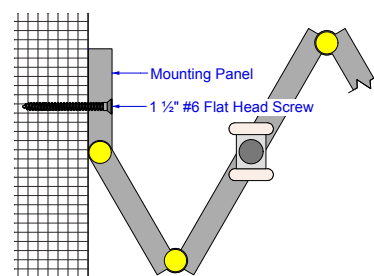
BULLETIN A5-080102

DOOR REMOVAL

Left or Right Stack Doors

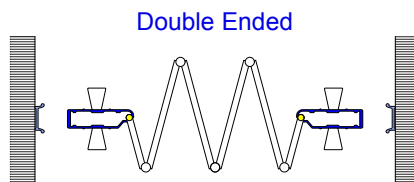


Remove the #6 x 1 1/2" Flat head screws securing the mounting panel to the jam. Stack the door back against the mounting panel and door jam.



Double Ended Doors

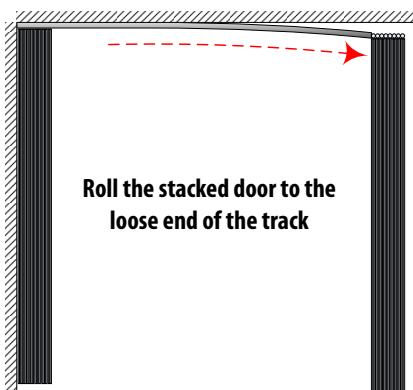
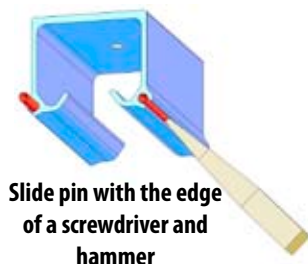
Just move the door to one end of the track and go to the next step.



All

For doors with track in multiple sections, locate the first track joint separating the track that will come down with the door and the track that will remain in place. Tap the alignment pins fully into the track section that will stay in place.

The rest of these instruction apply to the track section to be removed.



Remove the exposed track screws.

Gently move the door to the unsecured end of the track. The track will pull down slightly, allowing the door to settle to the floor.

When the door has moved far enough, remove the remaining track screws. Lay the door and track on a flat surface.

The track may have a tendency to roll off the door wheels.

REPLACE WHEEL

Remove damaged wheel set and clean up any burrs left on the steel Pin Hinge hardware.

Slip the replacement Wheel Clip over the steel door hardware at the center of the door panel.

Slide the Wheel Clip back and forth slightly. You should feel the wheel post engage the hole in the hardware left by the broken wheel. If in doubt, the Wheel Clip should be located by measurement to the center of the door panel.



Tape the Wheel Clip in place using painters masking tape.

Drill 1/8" holes through door panel using the holes in the Wheel Clip as a guide.

Pop-Rivet the Wheel Clip in place using the provided 1/8 x 5/8 pop rivet.

Wheel replacement is complete!



Slip replacement Wheel Clip over door hardware

REINSTALL THE DOOR

Thread the track onto wheels

Lineup the wheels properly in the track grooves. Be careful not to insert the wheels sideways. You won't like the result.



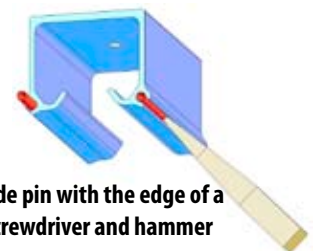
Stack the door to one end of the track (either side of the opening is OK) and attach the other end of the track to the header. Use #8 1 1/2" Pan head screws to attach the track to the header and put in enough screws to accommodate the stacked door. Seat the heads of the screws firmly against the track.

Transfer the door to the attached end of the track.

The doors may be heavy! Don't be a hero! Let the track do the lifting for you!

Install the remaining track using #8 1 1/2" Pan Head screws.

For doors with multi-sectioned track, remember to tap the track alignment pins about 1/2 way back across the joint.



Slide pin with the edge of a screwdriver and hammer

If your door is Left or Right Stack, reattach the Mounting Panel to the jamb using the same screw holes as before.

