

WOODFOLD



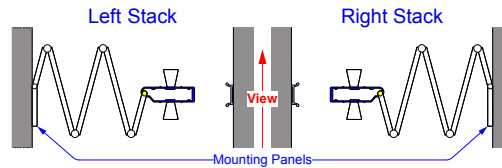
ACCORDION DOOR BULLETIN

REPLACE BODY PANEL WHEELS ON DOOR SERIES 240 WITH I BEAM TRACK

BULLETIN A51-080102

DOOR REMOVAL

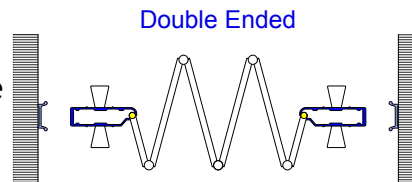
Left or Right Stack Doors



Remove the #6 x 1 1/2" Flat head screws securing the mounting panel to the jam. Stack the door back against the mounting panel and door jam.

Double Ended Doors

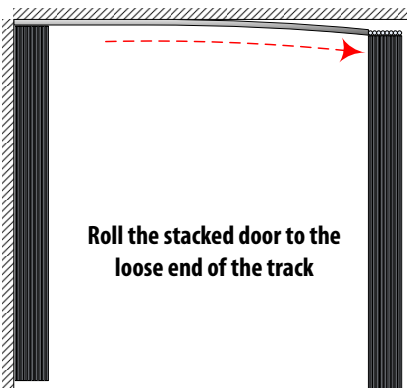
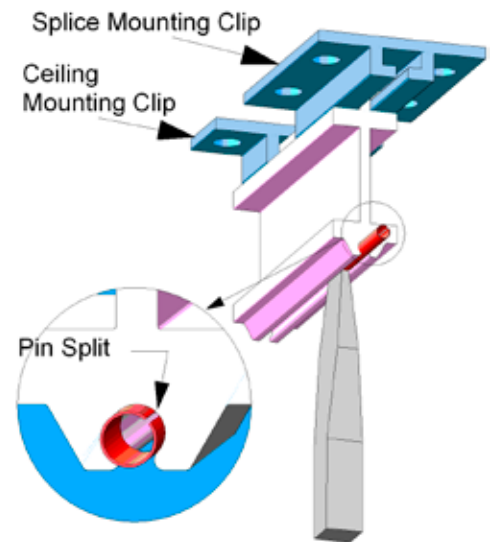
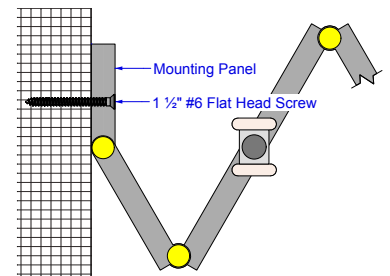
Just move the door to one end of the track and go to the next step.



All

For doors with track in multiple sections, locate the first track joint separating the track that will come down with the door from the track that will remain in place. Tap the alignment pin fully into the track section that will stay in place. Remove the screws from the Splice Mounting Clip and slide the Clip completely onto the track that will remain in place.

The rest of these instruction apply to the track section to be removed.



Roll the stacked door to the loose end of the track

Remove the screws from both sides of the exposed mounting clips.

Gently move the door to the unsecured end of the track. The track will pull down slightly, allowing the door to settle to the floor.

When the door has moved far enough, remove the screws from the remaining mounting clips.

Lay the door and track on a flat surface. A couple pieces of masking tape across the top of the track will keep the Ceiling Mount Clips on the track.

The track may have a tendency to roll off the door wheels.

REPLACE WHEEL

Remove damaged wheel set and clean up any burrs left on the steel door hardware. Slip the replacement Wheel Clip over the steel door hardware at the center of the door panel.

Slide the Wheel Clip back and forth slightly. You should feel the wheel post engage the hole in the hardware left by the broken wheel. If in doubt, the Wheel Clip should be located by measurement to the center of the door panel.

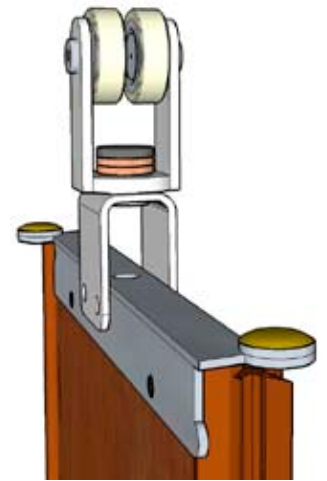
Tape the Wheel Clip in place using painters masking tape.

Drill $\frac{1}{8}$ " holes through door panel using the holes in the Wheel Clip as a guide.

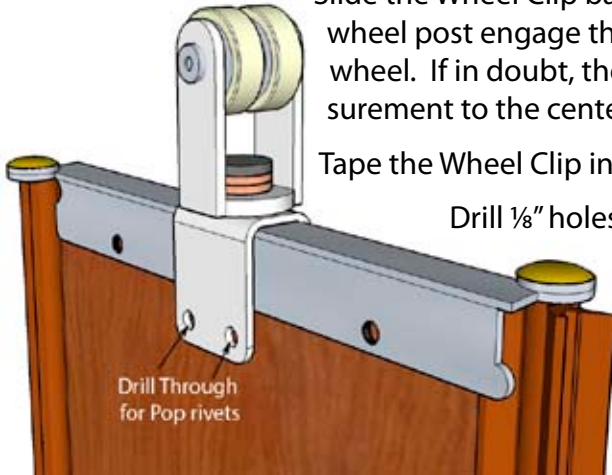
Pop-Rivet the Wheel Clip in place using the provided $\frac{1}{8}$ x $\frac{5}{8}$ pop rivet.

Remove the tape.

Wheel replacement is complete!



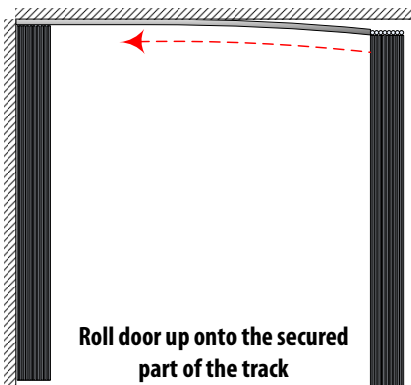
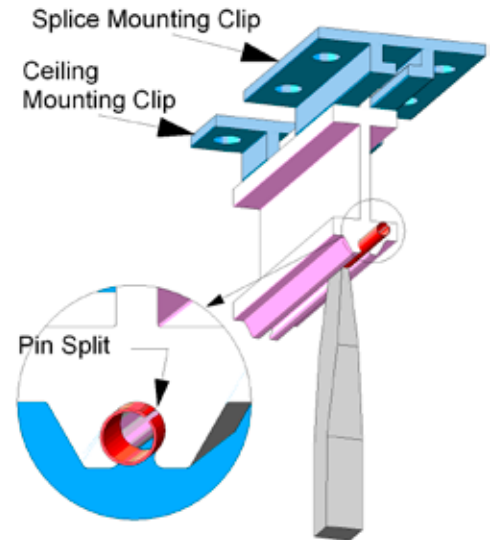
Slip replacement Wheel Clip over door hardware



REINSTALL THE DOOR

Use #8 $1\frac{1}{2}$ " Pan head screws to attach the Ceiling Mounting Clips and Track to the door header. Start at the jamb side where the door will stack and install enough clips to accommodate the stacked door. Seat the heads of the screws firmly against the Mounting Clips.

If the screws didn't go into a solid part of the header (soft stuff like sheet rock or acoustical tile doesn't count) at least $\frac{3}{4}$ ", now would be a good time to go to the hardware store and get longer #8 Pan Head or Truss Head screws.



Stand the door on the floor at the loose end of the track. Gently pull down the loose end and thread the door onto the track and push it to the attached end of the track. Slide the Splice Mounting Clip back over the track joint and screw down it and any remaining Ceiling Mounting clips.

After securing the track, drive the alignment pin back halfway into the second piece of track with a hammer and the edge of a screwdriver.

If your door is Left or Right Stack, reattach the Mounting Panel to the jamb using the same screw holes as before.

